

SH of 1 kit today

Work Order ID 96990

\*96990\*

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February-13-13 12:39:00 PM

Item ID: D139-799-029

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Hinged Fuel Cap

Start Date: 2/13/13 Start Qty: 2.00

\*2\*

Cust Item ID:

Required Date: 2/13/13 Req'd Qty: 2.00

\*2\*

Customer:

Reference:

Approvals:

Process Plan: W

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN-D139-799	G
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100

0.00

\*100\*

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-029  
CHG002

0.00

110

Pick Kit

0.00

\*110\*

Packaging

Packaging

Memo

0.00

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Quality Control

Memo

0.00

DAS  
15  
13-2-13

2 MLC 13-02-13

2 (DAS 06-13-13)

2 13-02-13 JB

DAS  
15  
13-2-13

2

# Work Order ID 96990

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Accept

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Revision ID:

Stop \*NS2\*

Item Name: Hinged Fuel Cap

Start Date: 2/13/13 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 2/13/13 Req'd Qty: 2.00 \*2\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
*130*									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-029 Location: <u>10023</u> PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
*140*									
QC	Memo	0.00							
Quality Control									

DAS  
06  
9-8

13/2/13

MLD 13-02-13

MLF

13-2-13

# Picklist Print

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Work Order ID: 96990

Parent Item: D139-799-029

Parent Item Name: Hinged Fuel Cap

Start Date: 2/13/13

Required Date: 2/13/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<b>D4722-041</b> Fuel Cap Hinge Assembly		Manufactured	No				Each	2.0000		2			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				94434		1			1794434				
				ST119		1							
				96381		1			1796381				
<b>AN525-4T6R10</b> Screw		Purchased	No				Each	55.0000		4			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST342		5							
				123528		5							
				ST343		50							
				124605		50			124605				
<b>GB200</b> Acrylic Adhesive, 3.5g		Purchased	No				Each	13.0000		2			SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST283		13							
				123634		2			123634				
				123979		11							

Qty -021	Qty -025	Part Number	Description
X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
2		D4427-1	SCUFF PLATE
	1	D4456-1	FWD RAINGUTTER, LH
	1	D4456-2	FWD RAINGUTTER, RH
	1	D4456-3	AFT RAINGUTTER, LH
	1	D4456-4	AFT RAINGUTTER, RH
	2	D4456-5	CENTER RAINGUTTER
10		MS21075L3	NUTPLATE
10		MS27039-1-09	SCREW
10		NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL-CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE